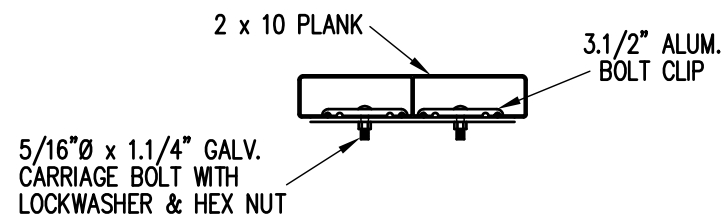
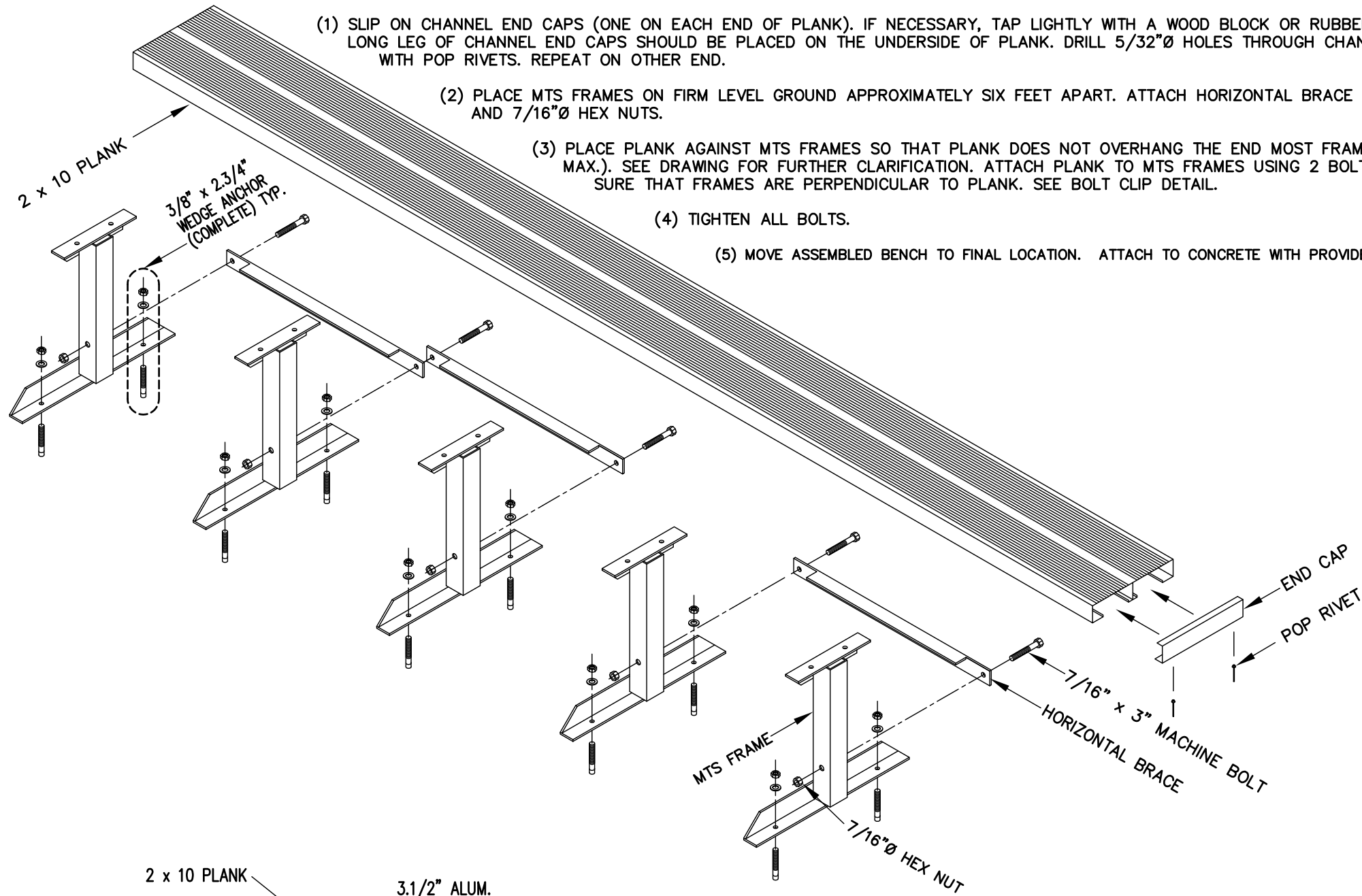



PLEASE READ THROUGH INSTRUCTIONS ONCE BEFORE ASSEMBLING

- (1) SLIP ON CHANNEL END CAPS (ONE ON EACH END OF PLANK). IF NECESSARY, TAP LIGHTLY WITH A WOOD BLOCK OR RUBBER Mallet. TAP ONLY ON THE CORNERS OF THE CHANNEL END CAPS. LONG LEG OF CHANNEL END CAPS SHOULD BE PLACED ON THE UNDERSIDE OF PLANK. DRILL  $5/32"$  HOLES THROUGH CHANNEL END CAPS AND PLANK AS SHOWN ON DRAWING AND ATTACH WITH POP RIVETS. REPEAT ON OTHER END.
- (2) PLACE MTS FRAMES ON FIRM LEVEL GROUND APPROXIMATELY SIX FEET APART. ATTACH HORIZONTAL BRACE TO FRAMES AS SHOWN ON DRAWING WITH  $7/16"$  x  $3"$  MACHINE BOLTS AND  $7/16"$  HEX NUTS.
- (3) PLACE PLANK AGAINST MTS FRAMES SO THAT PLANK DOES NOT OVERHANG THE END MOST FRAMES MORE THAN  $1'-6"$  ( $3"$  MIN. TO  $1'-6"$  MAX.). SEE DRAWING FOR FURTHER CLARIFICATION. ATTACH PLANK TO MTS FRAMES USING 2 BOLT CLIPS,  $5/16"$  x  $1.1/4"$  CARRIAGE BOLTS, LOCK WASHERS AND HEX NUTS. MAKE SURE THAT FRAMES ARE PERPENDICULAR TO PLANK. SEE BOLT CLIP DETAIL.
- (4) TIGHTEN ALL BOLTS.
- (5) MOVE ASSEMBLED BENCH TO FINAL LOCATION. ATTACH TO CONCRETE WITH PROVIDED ANCHORS.



**BOLT CLIP DETAIL**

1.1/2" = 1'-0"

		<b>Outdoor Aluminum</b>		P.O. BOX 118 GENEVA, ALABAMA 36340 334-684-2296	
SCALE	N.T.S.	REVISIONS	BY	DATE	
DATE	02/13/09				
DR'N	WJW	CKD			
AP'VD					
TITLE	MTS BENCH W/ANCHORS				NO.
					<b>300-E148</b>